

SD-30

TECHNICAL DATA SHEET

Non-Aqueous Developer for Penetrant testing



EXCLUSIVE EDITION BY

MR CHEMIE
NDT-MATERIALS



Product Characteristics

- Carrier medium Solvent
- Developer for penetrant testing acc. to EN ISO 3452:2
- Very easy removable from the surface
- High surface area coverage
- > 1000 Sprays
- Quick-drying
- Low in Sulphur & Halogen Content
- Toluene Free
- Spray distance of about 15 cm

Minimum shelf life / Temperatures



Aerosol / Bulk:
3 years at storage temperature
Storage: +5°C - +45°C
Application: -10°C to +50°C (with SP-10 & WP-15)

Approvals / Specification



AMS 2644 / (DIN) EN ISO 3452-2 /
(DIN) EN ISO 3452-6 / JIS 2343-2 /
ASMECodeV, Art.6/ASTME1417/
ASTMD516/09-11/ASTME165/
E165M / TLV 9017 01:2011-01 /
NPCIL

Further Information

Process description according to 3452-1 on request. For additional information refer material safety data sheet.

Suggested Products

Pre-cleaner: SC-20
Penetrant: SP-10 & WP-15
Remover: SC-20
Test block: Reference-Testblock 1 and 2

Packaging & Order Instructions

SKU	Pack Size	Case
2511-0214	Aerosol - 280ml	64
2511-0155	Aerosol - 400ml	20
2511-0156	Bulk - 1L	6
2511-0088	Bulk - 5L	-

technical changes reserved!

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