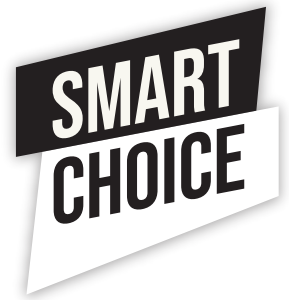


SP-10

TECHNICAL DATA SHEET

Solvent Removable Penetrant - Red



EXCLUSIVE EDITION BY

MR CHEMIE
NDT-MATERIALS



Product Characteristics

- Penetrant - Visible for penetrant testing acc. to EN ISO 3452:2
- Low in Sulphur & Halogen Content
- Carrier Medium - Oil
- Easy Removable from the Surface
- Bright Red Indications
- Excellent Capillary Action
- Good Surface Wetting
- Toluene Free

Minimum shelf life / Temperatures



Aerosol / Bulk:
3 years at storage temperature
Storage: +5°C - +45°C
Application: -10°C to +50°C (with SP-10 & WP-15)

Approvals / Specification



AMS 2644 / (DIN) EN ISO 3452-2 /
(DIN) EN ISO 3452-6 / JIS 2343-2 /
ASME Code V, Art. 6 / ASTM E1417 /
ASTM D516/09-11 / ASTM E165/E165M /
TLV 9017 01:2011-01 / PMUC / RCC-M / **NPCIL**

Further Information

Process description according to 3452-1 on request. For additional information refer material safety data sheet.

Suggested Product Family

Pre-cleaner: SC-20
Penetrant: SP-10 or WP-15
Remover: SC-20
Developer: SD-30

Packaging & Order Instructions

SKU	Pack Size	Case
2511-0084	Aerosol - 280ml	64
2511-0136	Aerosol - 400ml	20
2511-0141	Bulk - 1L	6
2511-0090	Bulk - 5L	-

technical changes reserved!

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