

WP-15

TECHNICAL DATA SHEET

Solvent & Water Removable Penetrant - red



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MR CHEMIE
NDT-MATERIALS



Product Characteristics

- Penetrant - Visible for penetrant testing
Type II , Method E (Water Washable & Solvent Remover)
in acc to EN ISO 3452-2.
- Low in Sulphur & Halogen Content
- Carrier medium - Oil
- Easy Removable from the Surface using Water
- Bright Red Indications
- Excellent Capillary Action
- Good Surface Wetting
- Toluene Free

Minimum shelf life / Temperatures

Aerosol / Bulk:
3 years at storage temperature
Storage: +5°C - +45°C
Application: -10°C to +50°C (Dye Penetrant Testing)



Approvals / Specification

AMS 2644 / (DIN) EN ISO 3452-2 /
(DIN) EN ISO 3452-6 / JIS 2343-2 /
ASME Code V, Art. 6 / ASTM E1417 /
ASTM D516/09-11 / ASTM E165/E165M /
TLV 9017 01:2011-01 / PMUC / RCC-M / **NPCIL**
RDSO-M&C/NDT/105/2001 / IS3658 / IS12889



Further Information

Process description according to 3452-1 on request. For additional information refer material safety data sheet.

Suggested Product Family

Pre-cleaner: SC-20
Penetrant: SP-10 or WP-15
Remover: SC-20
Developer: SD-30

Packaging & Order Instructions

SKU	Pack Size	Case
2511-0143	Aerosol - 400ml	20
2511-0144	Bulk - 1L	6
2511-0145	Bulk - 5L	-

technical changes reserved!

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